

LONGBOARD ARCHITECTURAL PRODUCTS

LINK & LOCK HD BATTEN SYSTEM

(HVHZ)

GENERAL NOTES:

- THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE (FBC), **INCLUDING** HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
 - SECTION 1709.8
 - ASTM E8-16
- ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY AND 2X FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- ALUMINUM BATTEN MEETS THE REQUIREMENTS OF THE CURRENT FBC. APPLICATION OF ALUMINUM BATTEN SHALL MEET REQUIREMENTS OF THE CURRENT FBC.
- ALUMINUM BATTEN SPECIFICATIONS:
 - MATERIAL: 6063-T5
 - MINIMUM WALL THICKNESS: 0.125"
- INSTALLATION OF BATTEN ACCESSORIES SUCH AS END CAP AND MOUNTING CLIP SHALL BE DONE IN ACCORDANCE WITH THE FLORIDA BUILDING CODE AND THE MANUFACTURER'S INSTRUCTIONS.

INSTALLATION NOTES:

- ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBER OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITHOUT CONSIDERATION OF TOLERANCES). TOLERANCES ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, SHEATHING AND BATTEN.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- FOR HOLLOW BLOCK AND GROUT FILLED BLOCK, DO NOT INSTALL INSTALLATION ANCHORS INTO MORTAR JOINTS. EDGE DISTANCE IS MEASURED FROM FREE EDGE OF BLOCK OR EDGE OF MORTAR JOINT INTO FACE SHELL OF BLOCK.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER.
- WHEN PRODUCT IS INSTALLED TO THE BUILDING ENVELOPE, IT SHALL BE INSTALLED OVER WALLS COMPLYING WITH THE MINIMUM REQUIREMENTS OF FBC SECTION 1624.
- INSTALLATION ANCHOR CAPACITIES FOR PRODUCTS HEREIN ARE BASED ON SUBSTRATE MATERIALS WITH THE FOLLOWING PROPERTIES:
 - WOOD - MINIMUM SPECIFIC GRAVITY OF 0.55.
 - CONCRETE -MINIMUM COMPRESSIVE STRENGTH OF 3000 PSI.
 - MASONRY - CMU UNIT STRENGTH CONFORMS TO ASTM C-90, WITH MIN. COMPRESSIVE STRENGTH OF 2000 PSI AND GROUT CONFORMS TO ASTM C 476, MIN. GROUT COMPRESSIVE STRENGTH OF 2000 PSI.
 - STEEL - MINIMUM YIELD STRENGTH OF 36 KSI. MINIMUM 18 GA. WALL THICKNESS.
 - ALUMINUM - MINIMUM 1/8 INCH THICK 6063-T5 ALUMINUM.

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DESIGN RATING	
INSTALLATION METHOD	DESIGN PRESSURE
WALL MOUNT	SEE SHEET 4 & 5
END TO END	



LONGBOARD®
ARCHITECTURAL PRODUCTS

LONGBOARD ARCHITECTURAL PRODUCTS
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TITLE:
LINK & LOCK HD BATTEN SYSTEM
(HVHZ)

GENERAL NOTES, INSTALLATION NOTES &
DESIGN RATING

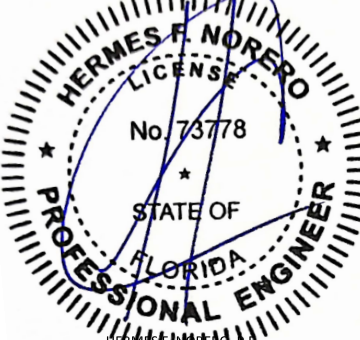
PREPARED BY:

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REMARKS	BY	DATE
A. MISC. UPDATE	DI	04/30/2025

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Digitally signed by Hermes F. Norero, P.E.
Reason: I am approving this document
Date: 2025.06.12 06:56:40 -04'00'



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FBPE CERT. OF AUTHORIZATION No. 29578

FL #:
FL41842

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05.20.24

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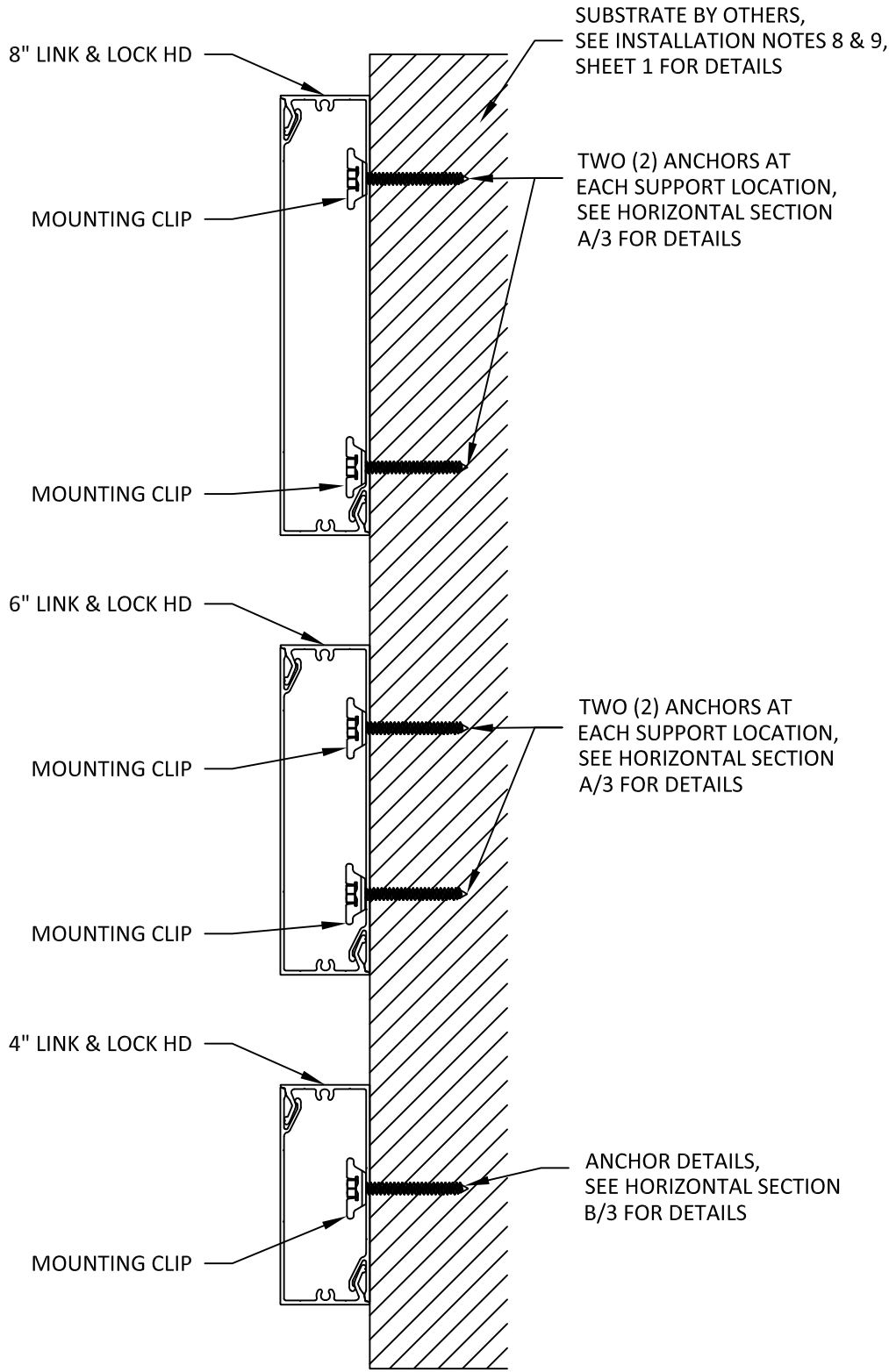
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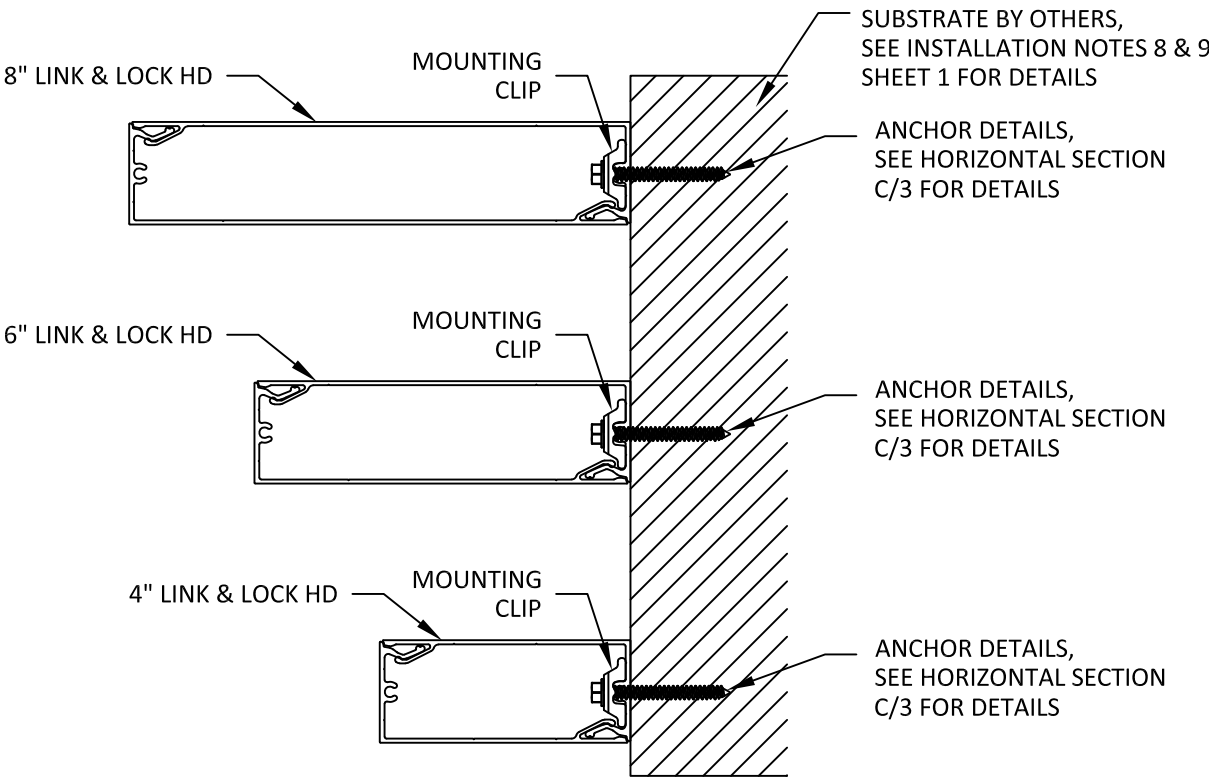
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LBD004

SHEET:
1

WALL MOUNT INSTALLATION



A
2 VERTICAL SECTION
BATTEN ORIENTATION INSTALLATION



B
3 VERTICAL SECTION
FIN ORIENTATION INSTALLATION

TITLE:
LINK & LOCK HD BATTEN SYSTEM
(HVHZ)
WALL MOUNT INSTALLATION:
VERTICAL SECTION

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SHEET:
2

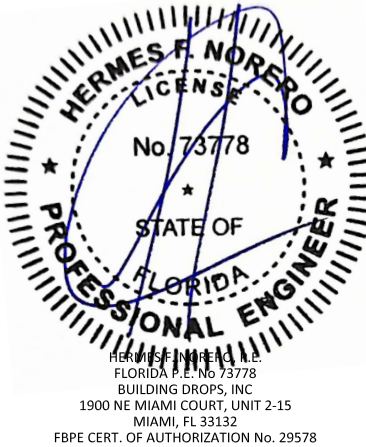
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LINK & LOCK HD BATTEN SYSTEM
(HVHZ)
WALL MOUNT INSTALLATION:
HORIZONTAL SECTION

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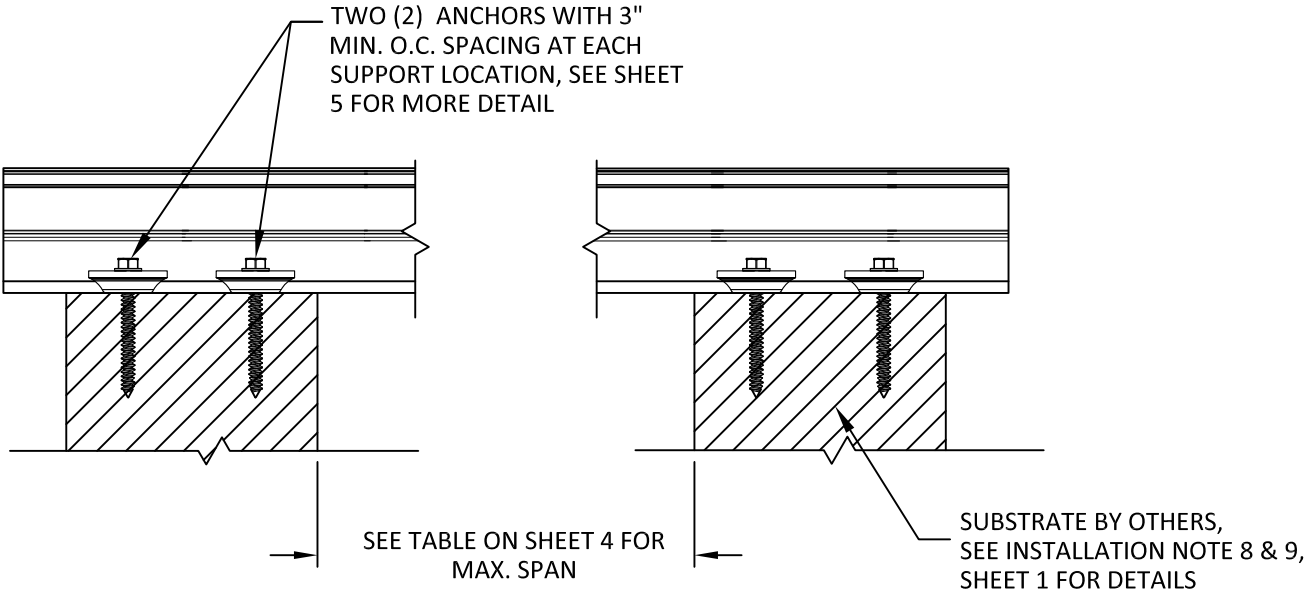
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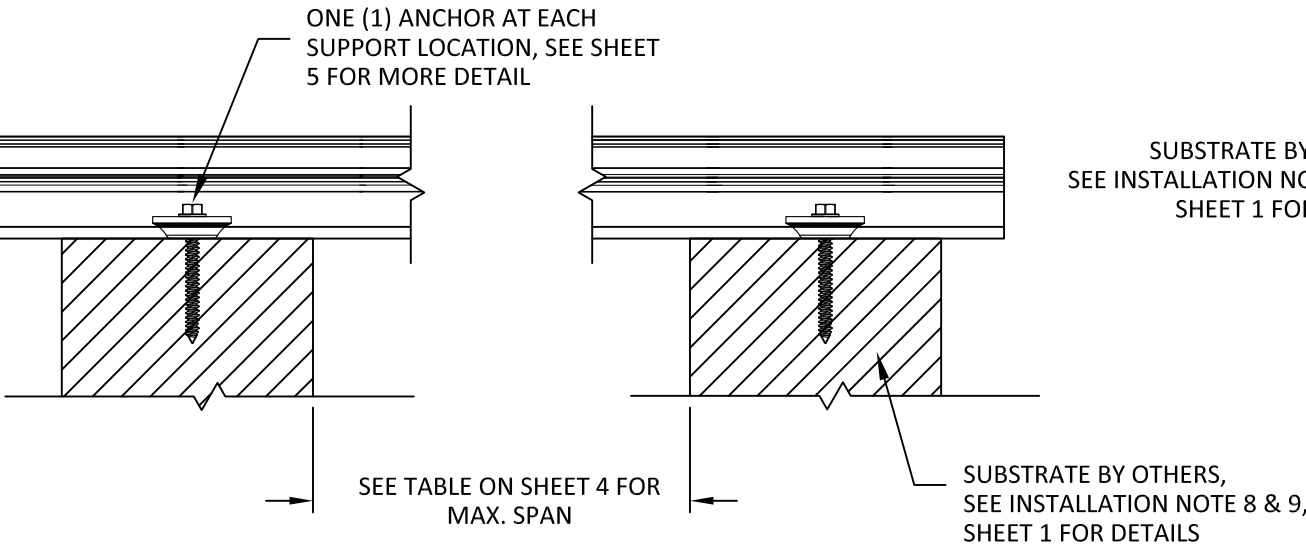
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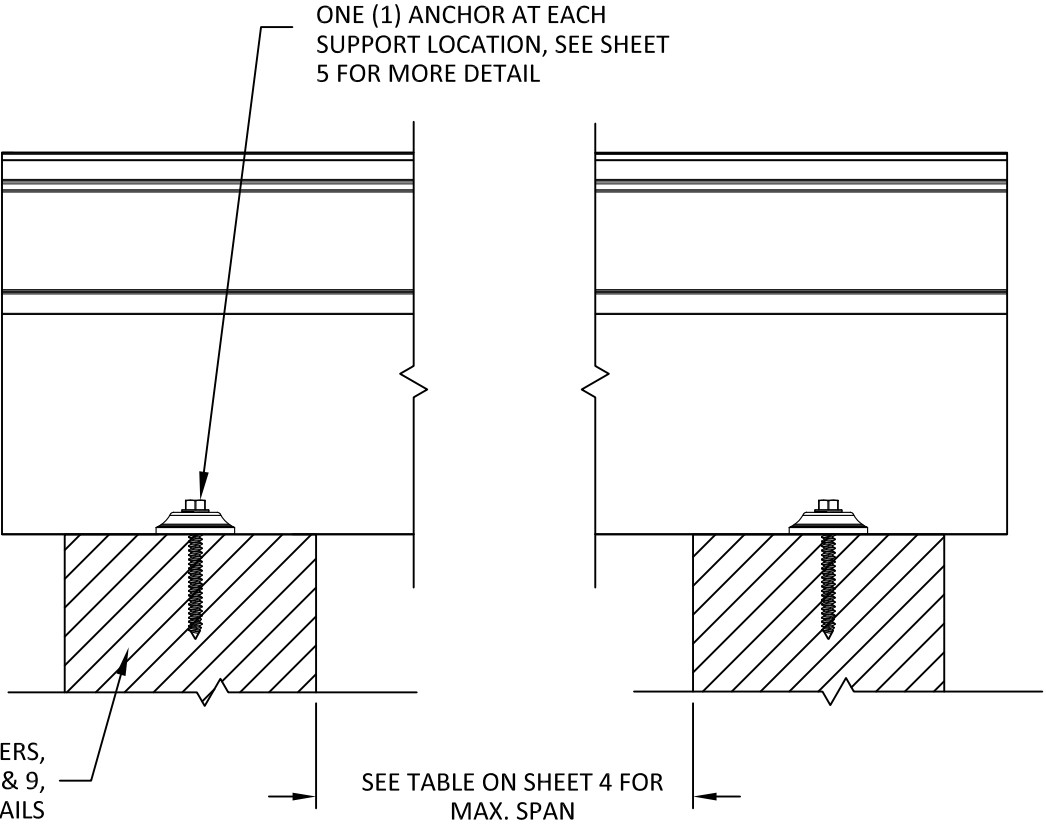
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A
3 HORIZONTAL SECTION
6" & 8" BATTEN INSTALLATION

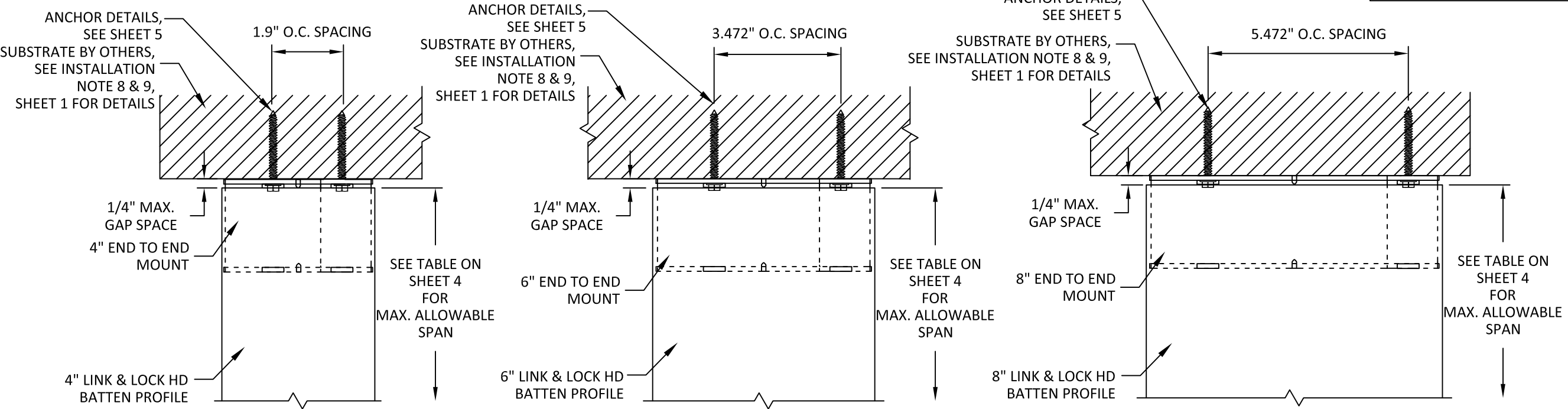


B
3 HORIZONTAL SECTION
4" BATTEN INSTALLATION



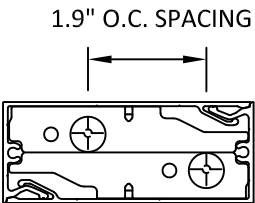
C
3 HORIZONTAL SECTION
FIN INSTALLATION (ALL PROFILES)

END TO END INSTALLATION



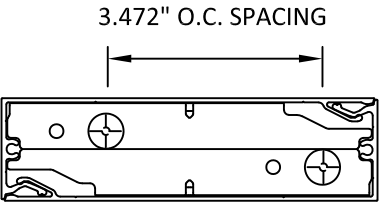
NOTE: TOP END MOUNT
INSTALLATION SHOW,
BOTTOM END INSTALLATION
IS SIMILAR.

VERTICAL SECTION
4" PROFILE - END TO END MOUNT
TOP END INSTALLATION



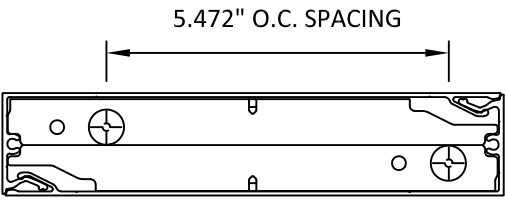
CROSS SECTION
4" END TO END MOUNT

VERTICAL SECTION
6" PROFILE - END TO END MOUNT
TOP END INSTALLATION



CROSS SECTION
6" END TO END MOUNT

VERTICAL SECTION
8" PROFILE - END TO END MOUNT
TOP END INSTALLATION



CROSS SECTION
8" END TO END MOUNT

LINK & LOCK BATTEN MAX. ALLOWABLE SPAN (FT)				
ULTIMATE LOAD (PSF)	ALLOWABLE LOAD (PSF)	MAX. ALLOWABLE SPAN (FT)		
		4" LINK & LOCK HD	6" LINK & LOCK HD	8" LINK & LOCK HD
33	20	12.00	12.00	12.00
67	40	11.75	10.25	7.75
100	60	10.00	6.75	5.00
133	80	7.75	5.00	3.75
167	100	6.00	4.00	3.00
200	120	5.00	3.25	2.50
233	140	4.00	2.75	2.00
267	160	2.00	2.00	1.75

NOTE: SPANS SHOWN WITHIN TABLE
ARE TO BE APPLIED TO ALL BATTEN
SYSTEMS WITHIN REPORT.



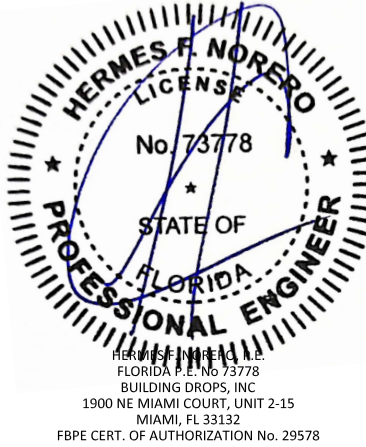
LONGBOARD ARCHITECTURAL PRODUCTS
1777 CLEARBROOK RD #120
ABBOTSFORD, BC V2T 5X5, CANADA
PH: (800) 604-0343

TITLE:
LINK & LOCK HD BATTEN SYSTEM
(HVHZ)
END TO END INSTALLATION &
DESIGN PRESSURE TABLES

PREPARED BY:
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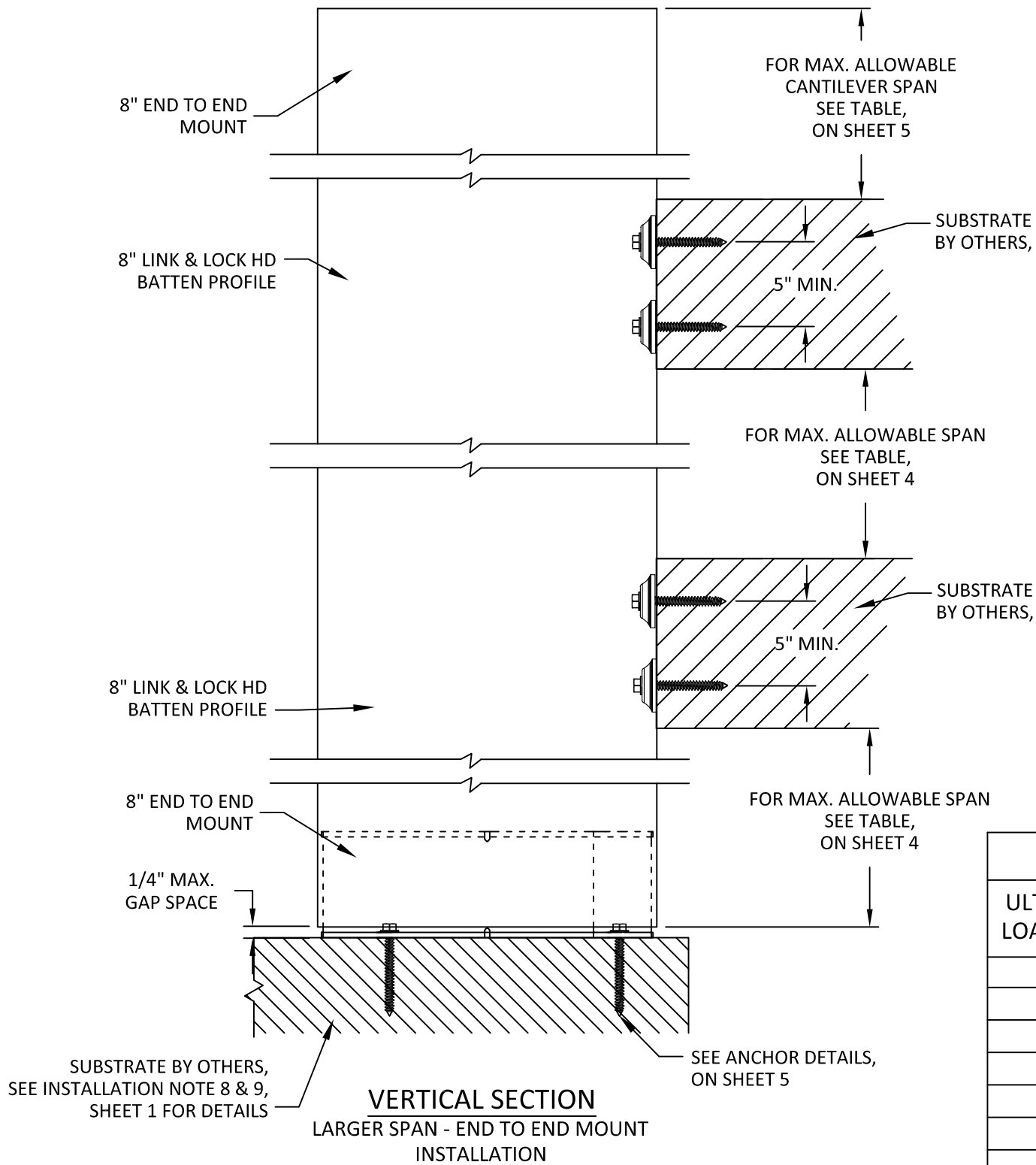
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SHEET:
4

LARGER SPAN - END TO END INSTALLATION



NOTE: 8" PROFILE SHOWN, ALL PROFILE OPTIONS QUALIFIED

ANCHOR SCHEDULE			
ANCHOR DESCRIPTION	SUBSTRATE	MIN. EMBEDMENT	MIN. EDGE DISTANCE
#12 WOOD SCREW	MIN. S.G. = 0.55 WOOD	1-1/2"	1"
#12 SELF-DRILLING OR SELF-TAPPING SCREW (GRADE 5)	STEEL: MIN. 18 GA., MIN. Fy=33 KSI ALUM.: MIN. 1/8", MIN. 6063-T5	3 THREADS PENETRATION PAST METAL STRUCTURE	1/2"
3/16" ITW TAPCON	CONCRETE MIN. F'C = 3000 PSI	1-1/2"	1-3/4"
	HOLLOW / GROUT-FILLED BLOCK PER C-90 MIN. F'C = 2000 PSI	1"	2"

LINK & LOCK BATTEN MAX. ALLOWABLE CANTILEVER SPAN (FT)				
ULTIMATE LOAD (PSF)	ALLOWABLE LOAD (PSF)	MAX. ALLOWABLE CANTILEVER SPAN (FT)		
		4" LINK & LOCK HD	6" LINK & LOCK HD	8" LINK & LOCK HD
33	20	8.75	6.75	5.00
67	40	5.00	3.25	2.50
100	60	3.25	2.25	1.50
133	80	2.50	1.50	1.25
167	100	2.00	1.25	1.00
200	120	1.50	1.00	0.75
233	140	1.25	0.75	0.50
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(HVHZ)
LARGER SPAN- END TO END
INSTALLATION, DESIGN PRESSURE &
ANCHOR SCHEDULE

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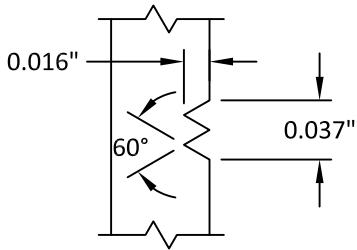
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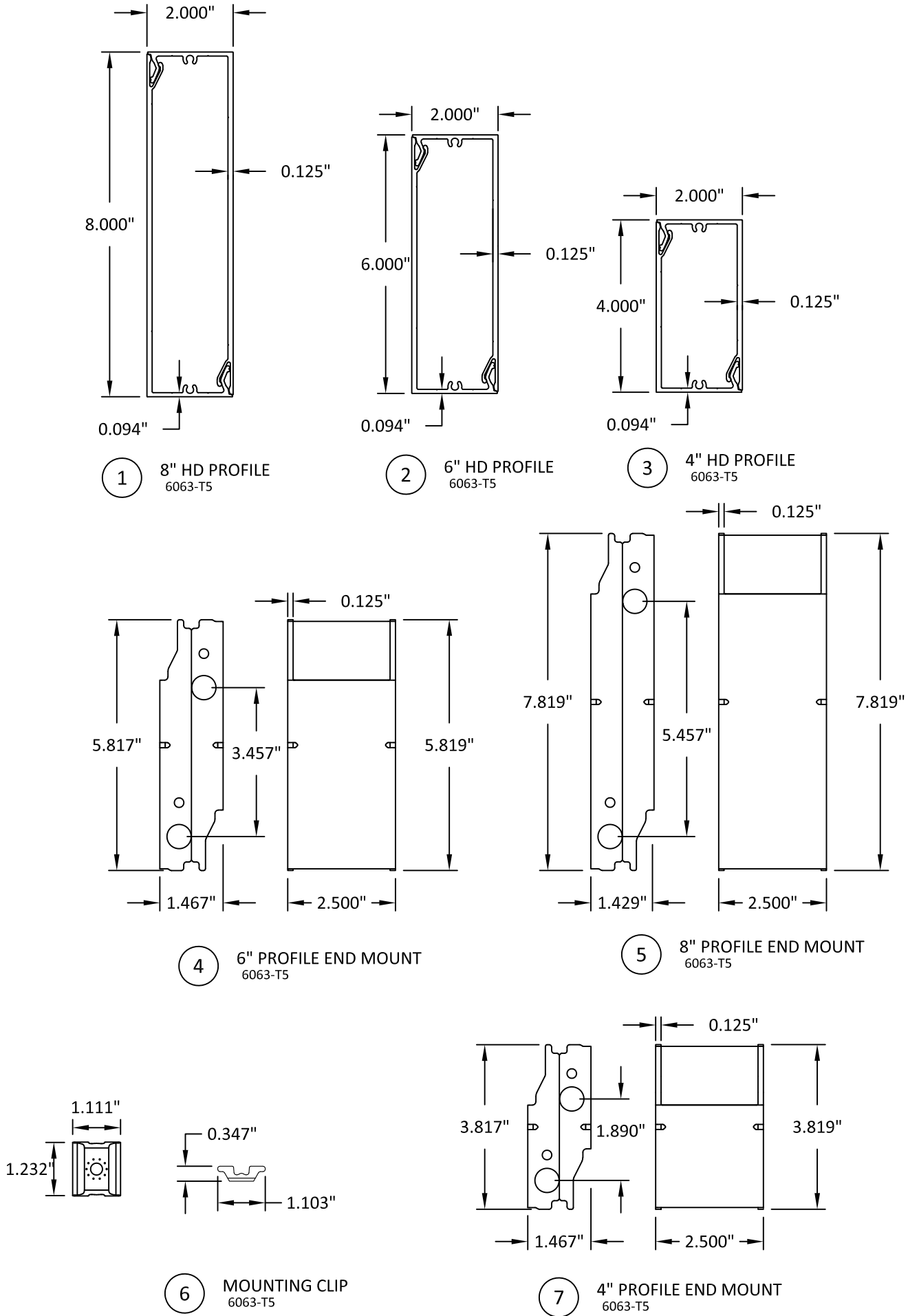
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LINK & LOCK HD - BILL OF MATERIALS			
NO.	PART NO.	DESCRIPTION	REMARKS
1	-	8" HD PROFILE	ALUMINUM 6063-T5
2	-	6" HD PROFILE	ALUMINUM 6063-T5
3	-	4" HD PROFILE	ALUMINUM 6063-T5
4	-	6" PROFILE END MOUNT	ALUMINUM 6063-T5
5	-	8" PROFILE END MOUNT	ALUMINUM 6063-T5
6	-	MOUNTING CLIP	PA6 33% GLASS REINFORCED
7	-	4" PROFILE END MOUNT	ALUMINUM 6063-T5



IDENTIFICATION EXTRUSION DIE LINE

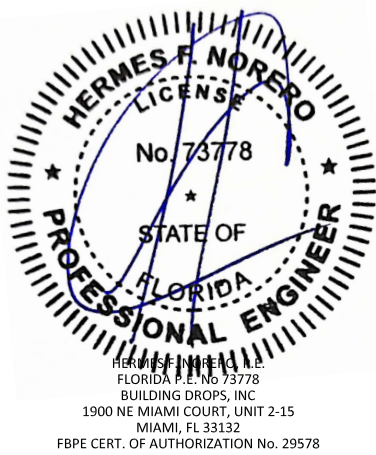


TITLE:
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COMPONENTS & BILL OF MATERIALS

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